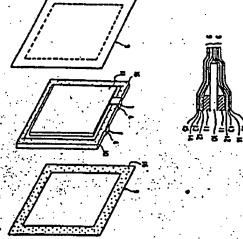
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ckets through connecting layers in airtightness. applied by fixing parts of power generating elements with a frame made To prevent the capacity change of a battery even if bending stress sheet and bonding the periphery of the frame to parts of outer

a polypropylene hot-mel and the plastic frame 10 are interposed between a pair of outer jackets 9, each of which has a hot-melt layer 16, and melt-bonded with peripheral hot-mel sive layers 16 in airtightness. The outer jacket ITUTION: Power generating elements 11 are bonded to a plastic frame naving a hot-melt adhesive layer 16. ot-melt adhesive layers 12. The capacity change of a battery is prevented i, and a polyester layer 15, and two outer jackets are bonded through t adhesive layer 12, a nylon layer 13, an aluminium The power generating elements 11 is the stack comprising



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